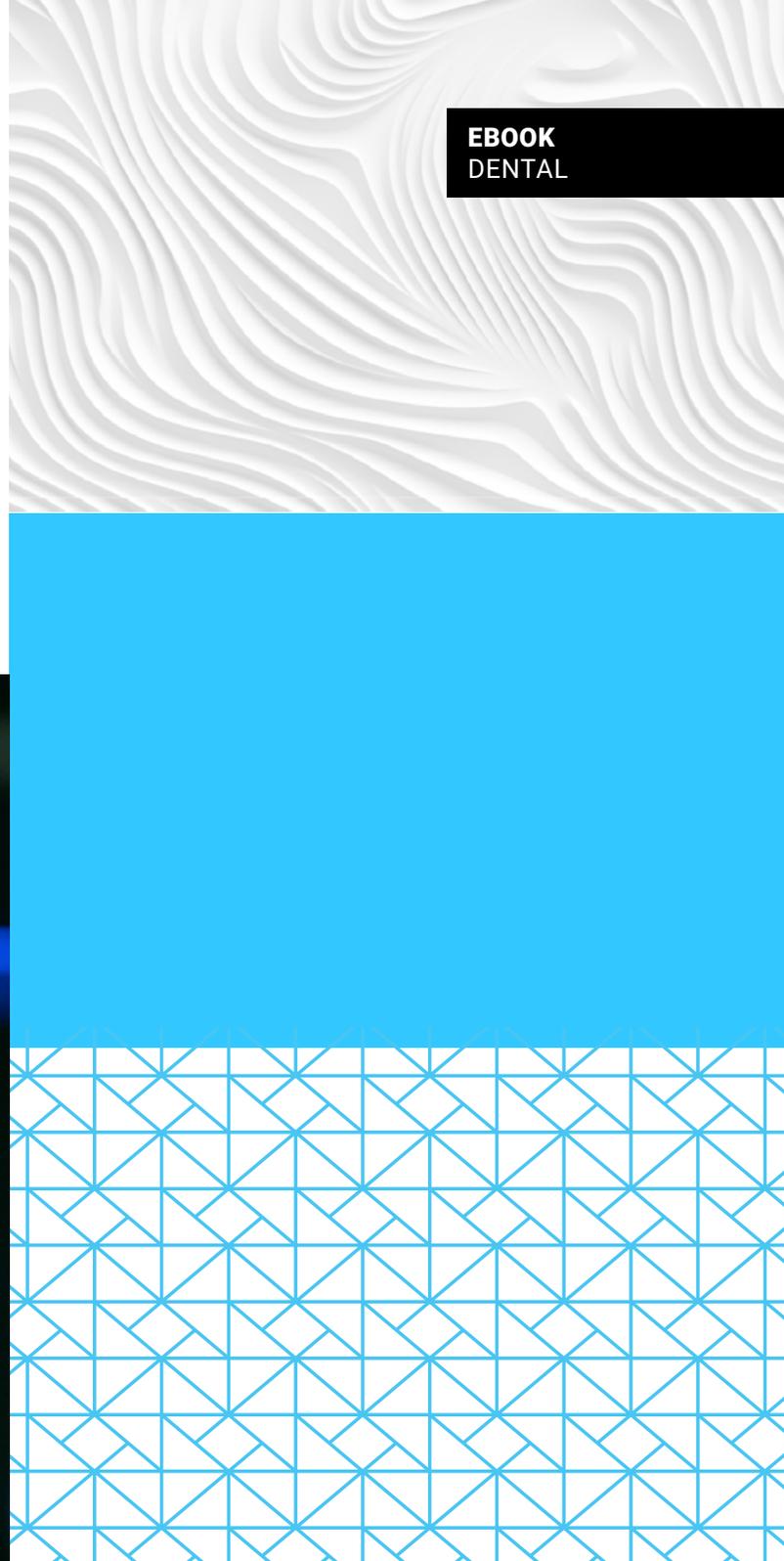




EBOOK  
DENTAL

# A Complete Guide to TrueDent®

Monolithic, full-color, 3D printed dentures





# The Growing Global Demand for Digital Dentures

The dental industry faces a significant global challenge: meeting the prosthetic needs of an expanding edentulous and partially edentulous patient population worldwide. Recent global health data reveals that edentulism affects 267.5 million people globally, with a prevalence rate of 4.8% among adults. This health concern is particularly pronounced in adults aged 50 and older, where prevalence exceeds 10% in many regions<sup>1</sup>.

The impact of edentulism extends across continents. According to the American College of Prosthodontists, 90% of those who suffer from edentulism have dentures, and the number of partially edentulous patients is expected to increase to more than 200 million individuals in the next 15 years<sup>2</sup>. Meanwhile, the European dentures market alone is expected, according to iData, to expand from USD 3.29 billion in 2023 to USD 4.06 billion by 2028<sup>3</sup>. This growth is mirrored in other international markets, with the worldwide full denture sector showing robust expansion potential.

To address this growing international demand, the dental industry must evolve to develop scalable digital workflows capable of delivering highly aesthetic denture solutions. These solutions must consistently provide optimal fit, form, and function to serve diverse patient populations across different geographic regions and healthcare systems.

<sup>1</sup> Tyrovolas S, Koyanagi A, Panagiotakos DB, Haro JM, Kassebaum NJ, Chrepa V, Kotsakis GA. Population prevalence of edentulism and its association with depression and self-rated health. *Sci Rep*. 2016 Nov 17.

<sup>2</sup> <https://www.gotoapro.org/facts-figures/>

<sup>3</sup> iData Research Inc.





Experienced technicians are leaving the profession at a faster rate than new ones can be hired and trained.

# Converting to a Digital Denture Workflow

Prosthodontists and dental laboratories have long sought a method to accurately replicate the shade, contour, and dentition when creating complete denture prosthetics all while ensuring cost-effectiveness, labor efficiency, and reproducibility.

Conventional dentures manufactured using PMMA have been known for their aesthetic appeal. However, the manual design and fabrication methods involved in creating these traditional dentures make them susceptible to inaccuracies. Another disadvantage is the loss of clinical data including impressions, master casts, and relationship records during the production process making replication impossible. Denture fabrication is labor intensive and, in many cases, can be considered an art form that requires highly skilled technicians. Unfortunately, the dental industry is suffering from a shortage of skilled labor, as the number of dental technicians has decreased by 50% over the last 15 years<sup>3</sup>.

As CAD/CAM software and 3D printing advance, dental laboratories have gained the ability to digitally produce natural looking dentures with highly accurate fit and function. According to the Key Group Dental Lab 2022 survey, 29% of US labs offer digital dentures, in those labs 45% of cases are produced digitally. The survey also found that the adoption of digital dentures is increasing, matching the growing demand from patients. A key benefit to the digital workflow is that the original patient records and the prosthesis data can be stored and may be reproduced in the future.

The most commonly used 3D printing technology for fabricating digital dentures is Digital Light Processing (DLP). In this process, the denture base and teeth are printed separately and then bonded together. However, the bonding process introduces variables into the workflow, which can lead to improper tooth-base relationships and potential tooth debonding. Moreover, since the base and teeth are created from different materials in different shades, the resin for each print must be prepared and changed in the printer before each part is produced. As a result, dental laboratories need to maintain a range of denture base and tooth shade resins to accommodate different patients' aesthetic preferences.



# Mastering the Challenge of Digital Dentures

TrueDent® is a FDA-cleared (Class II) and CE-marked (Class IIa) resin developed for the 3D printing of full and partial dentures on the J5 DentaJet® platform. This solution enables scalable, low-touch production of highly aesthetic, accurate, repeatable dental appliances on a single mixed-part, high-capacity tray.

## What is PolyJet™?

PolyJet is a powerful 3D printing jetting technology that produces smooth, accurate parts with layer resolution of up to 18.75 microns. PolyJet printers work similarly to a household inkjet 2D paper printer, but instead of ink, tiny droplets of a UV reactive photopolymer are precisely placed, one layer at a time, and cured to build a 3D part. This unique process allows for a blending of base materials into digital materials.

With TrueDent and the J5 DentaJet printer, PolyJet technology is able to use the same 5 TrueDent color resins (clear, cyan, magenta, yellow and white) to create a continually expanding selection of base and teeth shades in various translucencies to create realistic, highly aesthetic full and partial dentures.



“

Until now, printed dentures and appliances had to be designed and manufactured in multiple parts and bonded together. The TrueDent solution simplifies the process, lowers the costs, and allows for dentures to be produced much faster, achieving incredible aesthetics. We can now expand our prosthetic service printing multi-colored personalized appliance at scale.”

**Frank Acosta**  
Owner of AA Dental Design



# Meet TrueDent

TrueDent enables scalable production of highly aesthetic, monolithic, full-color dental appliances on a single mixed part, high-capacity tray.

## Monolithic Print

TrueDent dentures are fabricated in a single, continuous print that includes both the denture base and teeth as one part. The monolithic print eliminates the need for time-consuming manual assembly and the risk of teeth debonding, a known cause of failure in dentures. The large print tray allows for 34 full-color dentures to be printed simultaneously.

## Premium Aesthetics

TrueDent delivers premium aesthetics with natural looking gums and teeth, including internal structures and various translucency levels. The GrabCAD Print software delivers continually expanding presets for gingiva shades, tooth shades, tooth structure, and translucency levels which are all produced using the same five TrueDent resins. This means that even as aesthetic options continue to expand, no additional resins need to be stocked nor do resins need to be swapped during the print. Aesthetics like layered shading, base veins or capillaries, and opacity are produced by the software and delivered digitally by the printer combining the TrueDent resins in specific ratios during the print. Additional shade libraries are added through regular software updates, expanding the available personalization options for the patients.



This new resin signals a major disruption in dental technology: the beginning of the ‘full-color revolution’. The denture will forever change our industry for the better by pushing digital workflows forward and bending definitions.”

John Madden, CDT



### True-to-Design Fidelity

High fidelity matching and tight tolerances between design and print are achieved by incremental build-up and curing of thin (18.75 microns) material layers which results in reduced polymerization shrinkage compared to other denture printing techniques. In addition, each printed part is encapsulated by a unique gel-like support material (a hydrophilic plasticized photopolymer) which fully supports the entire denture surface. The support structure is automatically applied by the design software, removing another time-consuming manual step, eliminating human error, and optimizing material usage. The gel-like support material is easily removed from the printed denture using a water jet process, leaving behind a true high-fidelity fit with no support scarring and recontouring.

Having a high-fidelity match between collected clinical data, design data, and the PolyJet printed TrueDent prosthesis results in improved fit, form and function. A more accurate dental appliance can mean less clinical chair-time adjusting dentures, which is a win-win for patients, dentists, and laboratories.

### Exact Reproducibility

Because TrueDent digital denture designs can be easily saved and do not require any manual assembly, they feature the unique ability to produce exact copy dentures directly from the digital file. This means that economical back-ups and replacements can quickly and easily be delivered to the patient.



# Software Enabled Hardware

The J5 DentaJet PolyJet printer powered GrabCAD Print software platform and the TrueDent resin provide a full turnkey solution for scalable fabrication of accurate, highly aesthetic dental prostheses. The J5 DentaJet offers full-color, multi-material printing capabilities with a large print tray in a small footprint. In addition to ensuring printing continuity, the materials cabinet can be loaded with 2 cartridges of each TrueDent resin color.

GrabCAD Print software is easy to use and integrates with leading Dental CAD platforms such as 3Shape and exocad. It features automated nesting, automatically creating optimized support structure and material usage. GrabCAD also offers fleet management, performance monitoring and remote printing capabilities.

New features and enhancements are regularly released via GrabCAD software updates to continually improve production capabilities and aesthetic options.



This is just the beginning. We will continue to advance the aesthetics of end use parts by developing the software. In the future, dental technicians may even have the capability of customizing their own teeth and base shades, delivering the most lifelike dental prosthesis imaginable.

**Daniel Bahar**  
Product Manager at Stratasys

# TrueDent

## True Aesthetics Made Possible.

Ready to streamline your workflow and deliver superior aesthetics and fit? Our team is here to help you implement TrueDent® in your lab.

### Contact Us:

☎ 1-800-801-6491

✉ [dental@stratasys.com](mailto:dental@stratasys.com)

🌐 [stratasys.com/dental](http://stratasys.com/dental)

🌐 [linkedin.com/showcase/stratasysdental](https://www.linkedin.com/showcase/stratasysdental)



**stratasys**

**stratasys.com**

ISO 9001:2015 Certified  
ISO 13485:2016 Certified

Stratasys Headquarters

5995 Opus Parkway,  
Minnetonka, MN 55343  
+1 800 801 6491 (US Toll Free)  
+1 952 937-3000 (Intl)  
+1 952 937-0070 (Fax)

1 Holtzman St.

Science Park  
Rehovot, 7670401  
Israel  
+972 74 745 4000  
+972 74 745 5000 (Fax)

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